



# BHTS 2026

## BOSPHORUS

3<sup>rd</sup> Bosphorus International Heat Treatment Symposium  
*3. Boğaziçi Uluslararası Isıl İşlem Sempozyumu*

16-17 April/Nisan 2026  
Sabancı Üniversitesi Gösteri Merkezi, İstanbul



## SYMPOSIUM PROGRAMME

### SEMPOZYUM PROGRAMI



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## BOSPHORUS

3. Boğaziçi Uluslararası Isıl İşlem Sempozyumu  
3<sup>rd</sup> Bosphorus International Heat Treatment Symposium



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### HEAT TREATMENT INDUSTRIALISTS ASSOCIATION (MISAD)

Founded in 2008, the Metal Heat Treatment Industrialists Association (MISAD) is today a respected non-governmental organization that brings together the leading and strong companies of the heat treatment sector under a single umbrella. MISAD unites heat treatment industrialists with companies that receive heat treatment services, shaping the future of the profession and the sector through its activities, strategic collaborations, and industry-focused initiatives.

Representing all industrialists operating in the heat treatment sector as well as those providing services to it, MISAD strengthens cooperation, solidarity, and knowledge sharing among its members on professional, technical, commercial, legal, cultural, and administrative matters. In addition to enhancing coordination among its members, the association conducts studies aimed at identifying and solving the problems of the heat treatment sector; it serves as an effective communication bridge with industry chambers, public institutions, non-governmental organizations, and universities, with ongoing collaborations particularly in the defense industry.

Currently operating with 85 national and international member companies, MISAD supports sectoral development and solidarity by organizing factory visits, overseas technical tours, training programs, conferences, visits to public institutions, and social events for its members.

Especially through its close cooperation with the Istanbul Chamber of Industry and the Ankara Chamber of Industry, the association undertakes joint initiatives to address sectoral challenges and contributes to policy-making processes.

Acting with the mission of being the common voice of the sector, the Metal Heat Treatment Industrialists Association continues to contribute to the development of a reliable, innovative, and competitive industrial structure.



### METAL ISIL İŞLEM SANAYİCİLERİ DERNEĞİ (MISAD)

2008 yılında kurulan Metal Isıl İşlem Sanayicileri Derneği (MISAD), bugün ısıtma sektörünün öncü ve güçlü firmalarını aynı çatı altında buluşturan saygın bir sivil toplum kuruluşudur. Isıl işlem sanayicileri ile ısıtma hizmeti alan firmaları bir araya getiren MISAD, gerçekleştirdiği faaliyetler, stratejik iş birlikleri ve sektörel çalışmalarlarıyla mesleğin ve sektörün geleceğine yön vermektedir.

Isıl işlem sektöründe faaliyet gösteren ve sektöre hizmet sağlayan tüm sanayicileri temsil eden MISAD; mesleki, teknik, ticari, hukuki, kültürel ve idari konularda üyeleri arasında iş birliği, dayanışma ve bilgi paylaşımını güçlendirmektedir. Dernek, üyeleri arasında koordinasyonu artırmanın yanı sıra, ısıtma sektörünün sorunlarının tespiti ve çözümüne yönelik çalışmalar yürütmekte; sanayi odaları, kamu kurumları, sivil toplum kuruluşları ve üniversiteler ile etkin bir iletişim köprüsü görevi üstlenmektedir; özellikle savunma sanayi ile iş birliklerimiz devam etmektedir.

Bugün 85 ulusal ve uluslararası üye firması ile faaliyetlerini sürdüren MISAD, üyelerine yönelik sektörel fabrika gezileri, yurt dışı teknik geziler, eğitimler, konferanslar, kamu kurumları ziyaretleri ve sosyal organizasyonlar düzenleyerek sektörel gelişimi ve dayanışmayı desteklemektedir. Özellikle İstanbul Sanayi Odası ve Ankara Sanayi Odası ile kurduğu yakın iş birliği sayesinde, sektörün sorunlarının çözümüne yönelik ortak çalışmalar gerçekleştirmekte ve politika geliştirme süreçlerine katkı sunmaktadır.

Sektörün ortak sesi olma misyonuyla hareket eden Metal Isıl İşlem Sanayicileri Derneği, güvenilir, yenilikçi ve rekabetçi bir sanayi yapısının oluşmasına katkı sağlamaya devam etmektedir.

**METEM**  
UCTEA CHAMBER OF METALLURGICAL and  
MATERIALS ENGINEERS'S TRAINING CENTER

### UCTEA CHAMBER OF METALLURGICAL AND MATERIAL ENGINEERS' TRAINING CENTER

METEM (UCTEA Chamber of Metallurgical and Materials Engineers' Training Center), works to bring together all stakeholders of the sector and to contribute to its development and transformation. Bringing together the qualified expertise of industry, academia, and fellow professionals, METEM has now completed its 10th year;"

- Aims to be integrated to the world, with national and international symposiums, congresses, conferences, seminars,
- Provides highly qualified trainings and consultancy with scientific, technical and practical approach,
- Support sectoral and social developments with own projects,
- Acts as an powerful and active center by providing information, new aspects, relationships, and cooperation to create new opportunities.

METEM organizes many activities in order to reach the increasing knowledge accumulation, to share the experiences and to evaluate them in production processes.

Many congress and symposium organizations such as the ALUS International Aluminum Symposium, BHTS Bosphorus International Heat Treatment Symposium, EFRS International Iron and Steel Symposium, ESWS Employee Safety and Wellbeing Symposium in Metallurgy Sector, IMMC International Metallurgy and Materials Congress and ISRS International Steel Rolling Symposium, carries out.

In addition, it provides in-house training and consultancy services open to general participation. engineers, scientists, researchers and production managers; in order to review and discuss new challenges, recent developments and issues.

For that purpose, by bringing together highly qualified and experienced experts from the university and industry, we are able to; technical, managerial and engineering knowledge to refresh, making business development related to the sector's problems, occupational health and safety in problem solving, quality and to increase awareness and thus aim to provide value-added training and events planning, engages.

METEM also demonstrates "researches of Turkish metallurgy industry and universities" to the world, by organizing "international congresses, conferences and symposiums".

METEM is at the service of our sector with its trust, diligence, beliefs and values for improvement.

**METEM**  
TMMOB METALURJİ VE MALZEME  
MÜHENDİSLERİ ODASI EĞİTİM MERKEZİ

### TMMOB METALURJİ VE MALZEME MÜHENDİSLERİ ODASI EĞİTİM MERKEZİ

METEM (TMMOB Metalurji ve Malzeme Mühendisleri Odası Eğitim Merkezi) tüm sektörü bir araya getirerek sektörün gelişimi ve dönüşümü için çalışmaktadır. Sanayi, üniversite ve meslektaşlarının nitelikli birikimlerini birleştiren ve 10. yaşını geride bırakan METEM;

- Geliştirdiği ve planladığı tüm ulusal ve uluslararası sempozyum, kongre, konferans, seminer gibi organizasyonlarıyla dünyaya entegre olabilmek üzere çalışan,
- Bilimsel, teknik ve uygulamaya yönelik nitelikli eğitim ve danışmanlık hizmetleri veren,
- Sektörel ve toplumsal gelişimi planladığı projelerle destekleyen,
- Bilgi, yeni açılımlar, ilişkiler, fırsatlar yaratma konusunda işbirlikleri sağlama üzerinden hareket eden güçlü bir etkinlik merkezidir.

Artan bilgi birikimine hızla ulaşmak, edinilen deneyimleri paylaşmak ve bunları üretim süreçlerinde değerlendirmek üzere, METEM bünyesinde birçok etkinlik düzenlenmektedir.

ALUS Uluslararası Alüminyum Sempozyumu, BHTS Boğaziçi Uluslararası Isıl İşlem Sempozyumu, EFRS Uluslararası Demir Çelik Sempozyumu, ESWS Metalurji Sektöründe Çalışan Güvenliği ve Esenliği Sempozyumu, IMMC Uluslararası Metalurji ve Malzeme Kongresi, ISRS Uluslararası Hadde Sempozyumu gibi birçok kongre ve sempozyum organizasyonlarını gerçekleştirmektedir.

Bunun yanı sıra genel katılıma açık, şirket içi eğitimler ve danışmanlık hizmetleri vermektedir. Mühendislere, bilim adamlarına, araştırmacılara ve üretim yöneticilerine; alanlarında yeni zorlukları, son gelişmeleri ve ortaya çıkan konuları gözden geçirip tartışabilecekleri ortamlar hazırlamaktadır.

Yine bu amaçla, üniversite ve sanayide yer alan, yüksek bilgi ve deneyime sahip uzmanları bir araya getirerek, sektöre ve sektör çalışanlarına yönelik; teknik, yönetsel ve mühendislik bilgilerini tazelemeyi, sektörün sorunlarına ilişkin iş geliştirmeler yapmayı, çalışan sağlığı ve güvenliğinde sorun çözmeyi, nitelik ve farkındalık kazandırmayı ve böylece katma değer sağlamayı hedefleyen, eğitimler ve etkinlikler planlayıp yürütmektedir.

METEM gerçekleştirdiği uluslararası etkinlikler ile Türkiye metalurji sektörünün ve akademik araştırmalarının dünyaya tanıtılmasına katkı sağlamaktadır.

METEM, güven, çalışkanlık, iyiye ve değişime olan inanç ve değerleriyle sektörümüzün hizmetindedir.

# BHTS 2026

## BOSPHORUS

### ORGANIZATION COMMITTEE YÜRÜTME KURULU



Chair

**Nuri KIZILTAN**  
MISAD



**Murat ÇELİK**  
EKSAŞ



**Burcu ÇOĞAL**  
ÇUKUROVA MÜHENDİSLİK



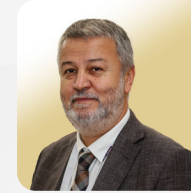
**C. Hakan GÜR**  
ODTÜ



**Utku İNAN**  
BDİ METAL



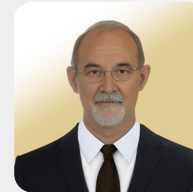
**A. Fırat SAPÇI**  
AKALIN ISIL İŞLEM



**Hüseyin SAVAŞ**  
METEM



**Tuğbanur SEZER**  
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**Yılmaz TÜRE**  
NİL ISIL İŞLEM



**Koray YAVUZ**  
ALPHA METALURJİ



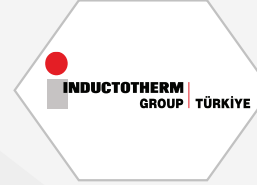
**Hasan Yücel YILMAZ**  
TERMO SAN ISIL İŞLEM

**SPONSORS**

## SPONSORLAR

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**INVITED SPEAKERS**

## DAVETLİ KONUŞMACILAR

**Dr.-Ing. Alexander GRAMLICH****RWTH Aachen University  
Germany**

Dr.-Ing. Alexander Gramlich is working as a research fellow and chief engineer at the Steel Institute (IEHK) at RWTH Aachen University. His doctorate degree was obtained on the development of new high performance forging steels (in 2022), which have been recently commercialized. For his achievements for the German forging industry as well as for the Steel Institute, he was awarded with the Otto Kienzle Award in 2021 and the VAEH Award in 2025, respectively. From 2021 he is heading the research group for sustainable material design, which focusses on the improvement of the environmental impact and the circularity of metallic materials along the process chain. In 2023 he was appointed co-speaker of the technical committee for circular materials of the German Materials Society (DGM), as well as guest lecturer at the University of Science and Technology Beijing. His latest research focusses on the transformation of classical alloy design into a holistic process. His teaching covers fundamental aspects of physical metallurgy of steels as well as interdisciplinary topics including circularity and environmental impact of construction metals.

**ADJUSTING HEAT TREATMENTS OF RECYCLING STEELS – UNDERSTANDING THE EFFECTS OF HIGHER TRAMP ELEMENT CONCENTRATIONS**

The global steel industry is facing disruptive change due to the increasing interest in green steel products. Growing demand for recycled steels, as well as for steels produced via DRI, especially in the European market, will affect future steel products, as higher recycling rates will result in increasing tramp element concentrations across a wide range of steel grades.

The observable effects of tramp elements cover a broad range, including reduced hot deformability, influences on phase stability, as well as changes in the final mechanical properties. In particular, complex heat treatments used to produce advanced steel grades are affected by tramp element concentrations, as phase transformation temperatures are altered while nucleation and growth kinetics are simultaneously influenced.

This study presents the effects of elevated tramp element concentrations on a variety of industrially produced steel grades, namely DD11, DC04, S355, and 42CrMo4. These steels are compared with reference steel grades produced via primary production and therefore exhibiting lower tramp element contents. Alterations along the process chain, including different heat treatments such as annealing or nitriding, are discussed in order to recommend a set of actions for adjusting heat treatment processes to higher tramp element concentrations.

**Dr. Stefan HOCK****IFHTSE  
Germany**

Stefan Hock graduated in mechanical engineering with specialization in materials science and engineering, and finished the thesis of Dr. rer. nat. (Ph.D.) at the Max-Planck-Institute, Stuttgart, Germany, in 1988. He worked first with amorphous metals, then with sintered permanent magnets.

From 1991 he was in charge of the Corporate Materials Technology department of ZF Friedrichshafen AG, responsible for R&D projects, lab services, and the coordination of procedures and standards across the sites of that company.

He was a member of boards and committees of research institutes and technical associations and served as President of the German Heat Treatment association AWT. Now he is Secretary General of IFHTSE and takes care of communication and documentation, being the hub for members, officers, event organisers, media and the authorities.

**SLIDES – A HELP OR A NUISANCE?**

All too often, the presentation of a new development, process, or product, fails to reach and convince the audience, and so the success of so much R&D work is by far not what it deserves.

Among the various reasons why this can happen, we concentrate here one essential: the slides. They should help the audience

- to listen to and understand the speaker and
- not distract the audience from the speaker.

The attendees should not have to decide whether to listen to the speaker or read the slides but they should hear and see the same thing at the same time.

From my experience, I have collected many tools and tricks to create such slides, and in this talk I open my personal toolbox. My basic principle is that

I show not more than what I am talking about right now.

In the chapters

- Feeding the brain teaspoon by teaspoon - like a baby"
- „When a picture says less than a hundred words"
- „Supporting the spoken word with the written word",

the talk covers many details on how to choose, arrange, combine, shape, label, etc, the objects which appear on the slides. And how to explain and comment them. The examples given may sometimes seem small things, but they are each a drop of lubricant to let the information slide easily into people's minds.

On the way to a good presentation, there are quite a few traps and pitfalls. The talk will show how to avoid them and do better.

**Dr. -Ing. Bora ÖZKAN****IPSEN  
Germany**

Dr.-Ing. Bora ÖZKAN is Chief Technology Officer at Ipsen International GmbH, Germany, a global manufacturer of industrial heat treatment furnaces. Since 2019, he has held senior technical leadership roles within the company and has been serving as CTO since 2023. In this position, he leads an interdisciplinary R&D and engineering team and is responsible for product development, process engineering, modular platform strategy, and software-related innovation.

His work focuses on modular furnace architectures that reduce project-specific engineering effort and shorten realization time, hybrid heating systems (electric/gas/hydrogen-ready), and energy-flexible operating concepts. A central element of his current activities is the application of physics-based energy demand models and digital tools to improve productivity, energy transparency, and operational efficiency in industrial heat treatment.

Prior to joining Ipsen, Dr. Özkan spent nearly a decade at LOI Thermprocess, contributing to the development and realization of large-scale international heat treatment facilities.

He received his PhD in materials engineering from Ruhr University Bochum in 2010 and combines academic expertise with extensive experience in global industrial plant engineering. He is married and has three children.

**CERTAINTY IN AN AGE OF UNCERTAINTY: ENERGY FLEXIBILITY,  
MODULARITY, AND STRATEGIC TRANSFORMATION IN HEAT TREATMENT**

European industry is facing prolonged economic stagnation, volatile energy prices, tightening environmental regulation, and structural shifts toward electrification and hydrogen. For furnace manufacturers, success and growth increasingly depend on redefining the value proposition: from equipment supplier to productivity and flexibility partner.

This talk presents recent developments based on a modular platform architecture that significantly reduces project-specific engineering effort and shortens realization time. The concept integrates hybrid energy input (electric/gas/hydrogen), and long-term adaptability. Engineering-based energy demand models and digital twin approaches enable economically optimized scheduling of the heating phase. Power-demand forecasting and tariff-aware operation allow heat treatment plants to act as flexible industrial assets within modern energy systems.

A further development is AI-assisted load characterization. Using camera-based image analysis, relevant batch parameters are identified automatically. Together with measured batch weight, these parameters serve as structured input variables for a physics-based energy demand model. The AI component supports automated parameter acquisition, while the thermodynamic model remains the core of the calculation framework.

In parallel, regulatory frameworks are becoming more demanding. The presentation therefore addresses the implications of the upcoming EU Machinery Regulation as well as emission requirements under the MCP Directive (Medium Combustion Plant Directive) and their impact on burner concepts, hybrid architectures, and retrofit strategies. External drivers such as defense-related capacity requirements, hydrogen infrastructure development, and long-term energy price dynamics are also discussed.

The central question: How can furnace OEMs create measurable customer value—through modularity, energy intelligence, regulatory foresight, and productivity gains—in a stagnating industrial environment?

## Prof. Dr. Reinhold SCHNEIDER



University of Applied Sciences Upper Austria  
Austria

Former head of R&D at Böhler Edelstahl GmbH & Co KG (now voestalpine group)

- Prof. for Metallurgy at the Univ. of Appl. Sciences Upper Austria and Hon. Prof. at Montanuniversität Leoben.
- Chairman of the Heat Treatment Committee of ASMET (The Austrian Society for Metallurgy and Materials) since 2000.
- Member of the Executive Committee of IFHTSE since more than 15 years and President of IFHTSE in 2014 and 2015.
- Main areas of research: Electro-Slag-Remelting, Alloy development in Tool Steels and Advanced High Strength Steels, Heat Treatment of Steels (Physical Metallurgy, Nitriding, Q&T, Q&P, ...)

### PARTITIONING EFFECTS DURING TEMPERING OF STEELS AND ITS CONSEQUENCES

The presentation gives an overview of the mechanisms and differences between quenching & tempering and quenching & partitioning.

Corresponding heat treatment cycles and effects of process parameters on the microstructure will be explained on the example of Medium-Mn-Steels (3rd Gen. AHSS) and martensitic stainless steels. Finally, the presentation will show the effects of increased amounts of retained austenite on materials properties such as strength, ductility and toughness.

## BİLİM KURULU ÜYELERİ

## SCIENTIFIC COMMITTEE MEMBERS

Prof. Dr. Hüseyin ÇİMENÖĞLU	Istanbul Technical University
Prof. Dr. Arcan F. DERİCİOĞLU	Middle East Technical University
Asst. Prof. Lesley FRAME	University of Connecticut, IFHTSE
Prof. Dr. Hakan GAŞAN	Eskisehir Osmangazi University
Prof. Dr. C. Hakan GÜR	Middle East Technical University
Utku İNAN	BDİ Metal
Arda ÖNER	Önerler Çelik ve Isıl İşlem
Dr. Bora ÖZKAN	IPSEN
Prof. Massimo PELLIZZARI	University of Trento, IFHTSE

## KAPSAM

## SCOPE

- 1 Mikroyapı Dönüşümleri
  - 2 Mekanik, Fiziksel ve Tribolojik Özellikler
  - 3 İleri Isıl İşlem Süreçleri
  - 4 Vakum Isıl İşlem
  - 5 Kriyojenik İşlem ve Temperleme İşlemi
  - 6 Östemperleme ve Martemperleme
  - 7 İndüksiyon ve Düşük Enerji Manyetik Isıtma
  - 8 Takım Ve Kalıpların Isıl İşlem ve Yüzey Mühendisliği
  - 9 Isıl İşlem Ekipmanları
  - 10 Nanoteknoloji Uygulamaları
  - 11 Matematiksel Modelleme ve Süreç Simülasyonu
  - 12 Yeşil Enerji ve Karbon Ayak İzi
  - 13 Termokimyasal Isıl İşlem
  - 14 Demir Dışı Metallerin Isıl İşlemi
  - 15 Süper Alaşımların Isıl İşlemleri
  - 16 Dijitalizasyon – Endüstri 4.0, Yapay Zeka
- 1 Microstructure Transformations
  - 2 Mechanical, Physical and Tribological Properties
  - 3 Advanced Heat Treatment Processes
  - 4 Vacuum Heat Treatment
  - 5 Cryogenic Treatment and Tempering Process
  - 6 Austempering and Martempering
  - 7 Induction and Low Energy Magnetic Heating
  - 8 Quenchants and Quenching Technology
  - 9 Heat Treating Equipment
  - 10 Nanotechnology Applications
  - 11 Mathematical Modelling and Process Simulation
  - 12 Green Energy and Carbon Footprint
  - 13 Thermochemical Heat Treatment
  - 14 Heat Treatment of Non-Ferrous Metals
  - 15 Heat Treatment of Super Alloys
  - 16 Digitalization – Industry 4.0, Artificial Intelligence

### PROGRAM AT A GLANCE BİR BAKIŞTA PROGRAM

#### 16 April / Nisan, Thursday / Perşembe

09.00	Registration / Kayıt
09.55 - 10.30	Opening Statements / Açılış Konuşmaları
10.30 - 10.50	Plaque Ceremony / Plaket Töreni
11.10 - 12.10	Plenary Session / Özel Oturum-1
12.10 - 13.30	Lunch / Öğle Yemeği
13.30 - 14.30	Plenary Session / Özel Oturum-2
14.30-14.50	Coffee Break / Çay-Kahve Arası
14.50-16.10	Session 1 / Oturum-1
16.10-16.30	Coffee Break / Çay-Kahve Arası
16.30-17.50	Session 2 / Oturum-2
18.00	Stand Closing / Stand Kapanışı
19.00	Gala Dinner with Termosan Isıl İşlem Gala Yemeği Termosan Isıl İşlem Sponsorluğunda

#### 17 April / Nisan, Friday / Cuma

10.00 - 11.00	Session 3 / Oturum-3
11.00- 11.20	Coffee Break / Çay-Kahve Arası
11.20 - 12.20	Session 4 / Oturum-4
12.30 - 13.30	Lunch / Öğle Yemeği
13:30 - 14.30	Session 5 / Oturum-5
14.30 - 14.50	Coffee Break / Çay-Kahve Arası
14.50 - 15.50	Session 6 / Oturum-6
15.50 - 16.10	Coffee Break / Çay-Kahve Arası
16.10 - 17.10	Session 7 / Oturum-7
18.00	Symposium Closing / Sempozyum Kapanışı

## SYMPOSIUM PROGRAMME 1<sup>st</sup> DAY (16<sup>th</sup> April 2026, Thursday)

## SEMPOZYUM PROGRAMI 1. GÜN (16 Nisan 2026, Perşembe)

**Opening Ceremony / Açılış Töreni****16 April / Nisan, Thursday / Perşembe****09.55-10.30****Opening Statements / Açılış Konuşmaları****Bülent YILDIRIM**METEM Executive Board Vice Chair  
METEM Yürütme Kurulu Başkan Vekili**Nuri KIZILTAN**MISAD Chair of Executive Board  
MISAD Yönetim Kurulu Başkanı**BHTS 2026 Chair of the Organization Committee**  
BHTS 2026 Sempozyum Yürütme Kurulu Başkanı**Lesley FRAME**IFHTSE President  
IFHTSE Başkanı  
University of Connecticut**10.30-10.50****Plaque Ceremony / Plaket Töreni****16 April / Nisan 2026**Conference  
Hall  
-  
Konferans  
Salonu**11:10**

-

**11:40****11:40**

-

**12:10****Plenary Session 1**

Özel Oturum 1

Session Chairman / Oturum Başkanı

**Utku İNAN - MISAD****Slides – A Help or a Nuisance?****Stefan HOCK**  
IFHTSE  
Germany**(Invited Speaker)****Certainty in an Age of Uncertainty: Energy Flexibility,  
Modularity, and Strategic Transformation in Heat  
Treatment****Bora ÖZKAN**  
IPSEN  
Germany**(Invited Speaker)**

**16 April / Nisan 2026**Conference  
Hall  
-  
Konferans  
Salonu**Plenary Session 2**

Özel Oturum 2

Session Chairman / Oturum Başkanı

**Arda ÖNER - Önerler Çelik ve Isıl İşlem****13:30****14:00****Partitioning Effects During Tempering of Steels and Its Consequences****Reinhold SCHNEIDER**University of Applied Sciences Upper Austria  
Austria

(Invited Speaker)

**14:00****14:30****Adjusting Heat Treatments of Recycling Steels – Understanding the Effects of Higher Tramp Element Concentrations****Alexander GRAMLICH**RWTH Aachen University  
Germany

(Invited Speaker)

**16 April / Nisan 2026****Session 1**  
OturumConference  
Hall  
-  
Konferans  
Salonu**Carburizing, Quenching,  
Cryogenic Treatment**

Sementasyon, Su Verme ve Kriyojenik İşlem

Session Chairman / Oturum Başkanı

**Yılmaz TÜRE - Nil Isıl İşlem****14:50****15:10****Low Pressure Carburizing Distortion Data Comparing Oil & High Pressure Gas Quenching****Vincent LELONG**ECM Technologies  
USA**15:10****15:30****Düşük Basıncılı Karbürleme Isıl İşleminin AISI 8620 Çeliğinin Aşınma Direnci Üzerine Etkisi**

The Effect of Low-Pressure Carburizing Heat Treatment on the Wear Resistance of AISI 8620 Steel

**Tacettin KOPARAN<sup>1</sup>, Aleyna Zeynep YAMANER<sup>1</sup>, Ömer ŞAHİN<sup>1</sup>, Ümmihan T. YILMAZ<sup>2,3</sup>, Gökhan SAĞLAM<sup>2</sup>, Volkan KILIÇLI<sup>1</sup>**<sup>1</sup>Gazi Üniversitesi, <sup>2</sup>Döksen Isıl İşlem,<sup>3</sup>Ankara Hacı Bayram Veli Üniversitesi  
Türkiye**15:30****15:50****Effect of Post-Carburizing Cryogenic Treatments on Residual Stress and Hardness Evolution in AISI 9310 Steel**

AISI 9310 Çeliğinde Karbürleme Sonrası Uygulanan Kriyojenik İşlemin Kalıntı Gerilim ve Sertlik Ölçümleri Üzerine Etkisi

**Zafer YILDIRIM<sup>1</sup>, C. Hakan GÜR<sup>2</sup>**<sup>1</sup>Turkish Aerospace Industry, <sup>2</sup>Middle East Technical University  
Türkiye**15:50****16:10****Low Pressure Carbonitriding – Heat Treatment Suited for the Future****Łukasz CHWIAŁKOWSKI**Seco/Warwick  
Poland

**16 April / Nisan 2026**Session  
Oturum **2**Conference  
Hall  
-  
Konferans  
Salonu

## Integrated Control and Advanced Processing in Modern Heat Treatment

Modern Isıl İşlemde Entegre Kontrol ve İleri Proses Uygulamaları

Session Chairman / Oturum Başkanı

**Hakan GAŞAN - Eskişehir Osmangazi University**

**16:30****16:50**

### The Critical Role of Heat Treatment and Grade Selection in Knife Steels

**Marta INVERNIZZI**  
Alleima StripTech AB  
Sweden

**16:50****17:10**

### İndüksiyon Isıl İşlemde Devrim -IFP (Bağımsız Frekans ve Güç)

Revolution in Induction Heat Treatment – IFP (Independent Frequency and Power)

**Uğur ŞENOL**  
Inductotherm  
Türkiye

**17:10****17:30**

### Protective Atmosphere Management and Multi-Gas Analysis in Heat Treatment Furnaces

Isıl İşlem Fırınlarında Koruyucu Atmosfer Yönetimi ve Çoklu Gaz Analizi

**Yağmur LALECİ GİTMEZ<sup>1</sup>, Yiğit KURTEPELİ<sup>2</sup>, Edward FENG<sup>2</sup>**

<sup>1</sup>Linde Gaz, <sup>2</sup>Linde Technology  
Türkiye, Germany

**17:30****17:50**

### Microstructure and Mechanical Properties of PM and Conventionally Produced Tool Steels After Different Heat-Treatment Routes with Integrated Machine Learning

Farklı Isıl İşlem Rotaları Sonrasında Toz Metalurjisi ve Geleneksel Ergitme Yöntemiyle Üretilmiş Takım Çeliklerinin Mikroyapı ve Mekanik Özellikleri: Makine Öğrenmesi Destekli Yaklaşım

**Betül BEZCİ, Oğuz GÜLBAY, Alexander GRAMLICH, Ulrich KRUPP**

Steel Institute of RWTH Aachen University / Germany

**SYMPOSIUM PROGRAMME 2<sup>nd</sup> DAY**  
(17<sup>th</sup> April 2026, Friday)**SEMPOZYUM PROGRAMI 2. GÜN**  
(17 Nisan 2026, Cuma)**BHTS2026**  
BOSPHORUS

**17 April / Nisan 2026**Session  
Oturum **3**Conference  
Hall  
-  
Konferans  
Salonu**Advanced Steel Design,  
Phase Transformations**  
İleri Çelik Tasarımı ve Faz Dönüşümleri

Session Chairman / Oturum Başkanı

**Arcan DERİCİOĞLU - Middle East Technical University****10:00****10:20****Nitriding Performance of Air-Hardening Ductile Steels****Sıtkı Can AKKUS<sup>1</sup>, Silvia RICHTER<sup>2</sup>, Nelli GORIN,<sup>2</sup> Ulrich KRUPP<sup>1</sup>, Alexander. GRAMLICH<sup>1</sup>**<sup>1</sup>Steel Institute of RWTH Aachen University, <sup>2</sup>Central Facility for Electron Microscopy  
Germany**10:20****10:40****Engineering Extraordinary Strength-Ductility Synergy  
in Nanostructured Bainitic Steels Through Precise Heat  
Treatment Design****Behzad AVISHAN**  
Başkent University  
Türkiye**10:40****11:00****Microstructural Optimization in Air-Hardening 4 WT%  
Medium Manganese Steels by Double Soaking**Havada Sertleşen %4 Orta Manganlı Çeliklerde Çift Aşamalı  
Tavlama Yöntemiyle Mikroyapısal Optimizasyon**Ersoy ERİŞİR<sup>1</sup>, S. Can AKKUŞ<sup>2</sup>, Ulrich KRUPP<sup>2</sup>, Alexander GRAMLICH<sup>2</sup>**<sup>1</sup>Kocaeli University, <sup>2</sup>RWTH Aachen University  
Türkiye, Germany**17 April / Nisan 2026**Session  
Oturum **4**Conference  
Hall  
-  
Konferans  
Salonu**Thermo-Chemical Surface  
Treatments and Characterization**  
Termokimyasal Yüzey İşlemleri ve Karakterizasyon

Session Chairman / Oturum Başkanı

**Stefan HOCK - IFHTSE****11:20****11:40****Low Temperature Plasma Nitriding of an Austenitic  
Stainless Steel**Östenitik Paslanmaz Çeliğin Düşük Sıcaklıklarda Plazma  
Nitrasyonu**Beyza KARAMAN<sup>1</sup>, Mertcan KABA<sup>1</sup>, Soydan KENEŞ<sup>2</sup>,  
Hüseyin ÇİMENİOĞLU<sup>1</sup>**<sup>1</sup>Istanbul Technical University, <sup>2</sup>Istanbul Isıl İşlem  
Türkiye**11:40****12:00****Diffusion and Dechromization of Chromium in Stainless  
Steels: Metallurgical, Operational and Regulatory  
Implications in Industrial Thermal Processes****Filippo ANGELINI<sup>1</sup>, Roberto MARCHIORI<sup>2</sup>,  
Nicola MARCHIORI<sup>2</sup>**<sup>1</sup>Scame Forni Industriali Srl, <sup>2</sup>MWS Srl  
Italy**12:00****12:20****Non-Destructive Evaluation of Layers After  
Thermo-Chemical Treatment****Klára TESÁRKOVÁ**  
Bodycote HT  
Czech Republic

**17 April / Nisan 2026**Session  
Oturum **5**Conference  
Hall  
-  
Konferans  
Salonu**Sustainable Infrastructure,  
Digital Transformation**

Sürdürülebilir Altyapı ve Dijital Dönüşüm

Session Chairman / Oturum Başkanı

**C. Hakan GÜR - Middle East Technical University**

13:30

13:50

**New Possibilities for Energy Efficient Heat Treatment in  
Batch Type Furnaces****Dirk JORITZ, Matthias RINK**Ipsen  
Germany

13:50

14:10

**Rethinking Heat Treatment Signal Monitoring Through  
Artificial Intelligence: A Spatio-Temporal Deep Learning  
Framework for Anomaly Detection****Karl-Michael WINTER, Mike LOPKE**Nitrex – UPC Marathon  
Germany

14:10

14:30

**Leveraging Renewable Energy in Heat Treatment -  
Predictive Models for Cost and CO<sub>2</sub> Reduction****Martin HELLWIG, Bora ÖZKAN**Ipsen  
Germany**17 April / Nisan 2026**Session  
Oturum **6**Conference  
Hall  
-  
Konferans  
Salonu**Surface Engineering**

Yüzey Mühendisliği

Session Chairman / Oturum Başkanı

**Hüseyin ÇİMENOĞLU - İstanbul Technical University**

14:50

15:10

**AISI H13 Sıcak İş Takım Çeliğine Nitrasyon İşleminin  
Ardından TiAlN Film Kaplamasının Aşınma Davranışı ve  
Morfolojik Özelliklere Etkisinin İncelenmesi**Investigation of the Effect of TiAlN Film Coating on the Wear  
Behavior and Morphological Properties of AISI H13 Hot Work Tool  
Steel After Nitriding**Nurcan DÜZEN<sup>1</sup>, Cem KAHRUMAN<sup>2</sup>**<sup>1</sup>Alpha Metalurji, <sup>2</sup>Bursa Teknik Üniversitesi  
Türkiye

15:10

15:30

**Assessment of the Tribological Performance of  
Diamond-Like-Carbon Coatings for Differential Shafts  
for Electric Vehicles****Johnny DUFILS, Etienne MACRON, Christophe HÉAU**HEF Group  
France

15:30

15:50

**The Effect of Heat Treatment on Microstructure and  
Properties of a High-Hardness and High-Corrosion  
Resistant Ni-Based Alloy “DSA<sup>®</sup>760”****Yutaro OKI, Yoshihiko KOYANAGI**Daido Steel  
Japan

**17 April / Nisan 2026**Session  
Oturum **7**Conference  
Hall  
-  
Konferans  
Salonu

## Thermal Processing of Lightweight Alloys

### Hafif Alaşımların Isıl İşlem Prosesleri

Session Chairman / Oturum Başkanı

**Bilgi ÇENGELLİ - Bodycote İstaş****16:10****16:30**

### Homogenization of 7XXX Series Aluminum Alloys: An Approach for Microstructural Assessment

7XXX Serisi Alüminyum Alaşımlarının Homojenizasyonu:  
Mikroyapı Değerlendirmesine Yönelik Bir Yaklaşım**Aleyna GÜMÜŞSOY, Işık KAYA, Aybars GÜVEN,**  
**Emrah Fahri ÖZDOĞRU**TRI Metalurji  
Türkiye**16:30****16:50**

### Kaynak Sonrası Yapay Yaşlandırma İşleminin AA6063 Alüminyum Alaşımında Mikroyapı ve Mekanik Özelliklere Etkisi

Effect of Post-Weld Artificial Aging Treatment on the  
Microstructure and Mechanical Properties of AA6063 Aluminum  
Alloy**Halil ULUPINAR, Yiğit GÜLLER**Çuhadaroğlu Metal Sanayi ve Pazarlama  
Türkiye**16:50****17:10**

### Improving Surface Properties of Porous Titanium by Thermal Oxidation

Termal Oksidasyon ile Poroz Titanyumun Yüzey Özelliklerinin  
İyileştirilmesi**Sena Burcu HAYIRCI<sup>1</sup>, Faiz MUHAFFEL<sup>1</sup>, Mertcan KABA<sup>1</sup>,**  
**Batuhan SORUŞBAY<sup>2</sup>, Hamit Özkan GÜLSOY<sup>2</sup>,**  
**Hüseyin ÇİMENÖĞLU<sup>1</sup>**<sup>1</sup>Istanbul Technical University, <sup>2</sup>Marmara University  
Türkiye**POSTER PRESENTATIONS**

POSTER SUNUMLARI

**BHTS2026**  
BOSPHORUS

## Posters / Poster Sunumlar

**BHTS-P1****Design of a Boronizing Paste with a Novel Chemical Formulation and Its Effects on Steel Surfaces**

Yeni Bir Kimyasal Formülasyon ile Borlama Macunu Tasarımı ve Çelik Yüzeyle Etkisi

**Şerife HELVACIOĞLU<sup>1,2</sup>, Ali İsmet DURAN<sup>1</sup>, Musa SEKÜ<sup>1</sup>, Ümmihan T. YILMAZ<sup>2</sup>**

<sup>1</sup>Döksan Heat Treatment, <sup>2</sup>Ankara Hacı Bayram Veli University Türkiye

**BHTS-P2****Development and Domestic Production of Chemical Materials Used in the Heat Treatment Industry**

Isıl İşlem Sanayisinde Kullanılan Kimyasal Malzemelerin Geliştirilmesi ve Yerli Olarak Üretilmesi

**Ümmihan T. YILMAZ<sup>1</sup>, Şerife HELVACIOĞLU<sup>1,2</sup>, Ali İsmet DURAN<sup>2</sup>, Zeynep KOSER<sup>2</sup>**

<sup>1</sup>Ankara Hacı Bayram Veli University, <sup>2</sup>Döksan Heat Treatment Türkiye

**BHTS-P3****Effect of Hot Deformation Rate on Dislocation Density and Aging Kinetics of AA2014 Alloy**

Sıcak Deformasyon Hızının AA2014 Alaşımının Dislokasyon Yoğunluğu ve Yaşlandırma Kinetiği Üzerine Etkisi

**Öncü AKYILDIZ<sup>1</sup>, Barış. ÇETİN<sup>2</sup>, Müslüm ERBEKTAŞ<sup>2</sup>**

<sup>1</sup>Hitit University, <sup>2</sup>FNSS Savunma Sistemleri Türkiye

**BHTS-P4****A Comparative Study on the Wear Performance of M2 and K340 Grade Tool Steels for Thread Rolling Dies**

**Afshin ZOHDI<sup>1,2</sup>, Mertcan KABA<sup>1</sup>, Mesut ÇİFTÇİ<sup>2</sup>, Hüseyin ÇİMENOĞLU<sup>1</sup>**

<sup>1</sup>Istanbul Technical University, <sup>2</sup>Çetin Civata Türkiye

## Posters / Poster Sunumlar

**BHTS-P5****Temperleme Sıcaklığının 42CrMo4 Çeliğinin Mikroyapı ve Mekanik Özelliklere Etkisinin İncelenmesi**

Effect of Tempering Temperature on the Microstructural Evolution and Mechanical Properties of 42CrMo4 Steel

**Caner TUNA<sup>1</sup>, Gürkan GÜMÜŞ<sup>1</sup>, Hakan ERÇAY<sup>1</sup>, Tuncay DİKİCİ<sup>2</sup>**

<sup>1</sup>Özkan Demir Çelik, <sup>2</sup>Dokuz Eylül Üniversitesi Türkiye

**BHTS-P6****How It's Done and Why: Transitioning Parts from Atmosphere Carburizing to Low Pressure Vacuum Carburizing**

Vincent LELONG

**ECM Technologies**

USA

**BHTS-P7****Santrifüj Rotorlarında Kullanılan Martenzitik ve Dupleks Paslanmaz Çeliklerin Mikroyapı ve Mekanik Özelliklerinin Karşılaştırılması**

Comparison of the Microstructure and Mechanical Properties of Martensitic and Duplex Stainless Steels Used in Centrifuge

**Ahmet ÖZBEY**

HAUS Santrifüj Teknolojileri

Türkiye

**BHTS-P8****EN 1.4419 (X38CrMo14) Martenzitik Paslanmaz Çelikte Sub-Zero İşlem ve Düşük Sıcaklık Temperlemenin Sertlik ve Mikroyapıya Etkilerinin Ön Değerlendirilmesi**

A Preliminary Evaluation of the Effects of Sub-Zero Treatment and Low-Temperature Tempering on Hardness and Microstructure IN EN 1.4419 (X38CrMo14) Martensitic Stainless Steel

**Ece KUŞCU PAMUK<sup>1</sup>, Cem KAHRUMAN<sup>2</sup>**

<sup>1</sup>Yeşilyayla Kesici Aletler, <sup>2</sup>Bursa Teknik Üniversitesi Türkiye

## Posters / Poster Sunumlar

**BHTS-P9****The Effect of Annealing Time on the Coating Characteristics of Medium Phosphorus Electroless Nickel Plating**

Orta Fosforlu Akımsız Nikel Kaplamada Temperleme Zamanının Kaplama Karakteristiğine Etkisi

**Ahmet Oktay DEVECİLİ, Halime NALBANT DEMİR, Ömer Faruk BİLGİN, Bayram DEMİR, Buğra KIRALIOĞLU**  
Sarsılmaz Silah Sanayi  
Türkiye

**BHTS-P10****Krank Millerine Uygulanacak Östemperleme Isıl İşlemi Prosesinin Geliştirilmesi**

Name of the Project: Austempering of Nodular Cast Iron

**Ayşe ERKAN**  
Metalurji ve Malzeme Mühendisi  
Türkiye

**BHTS2026**  
BOSPHORUS

3<sup>rd</sup> Bosphorus International Heat Treatment Symposium  
3. Boğaziçi Uluslararası Isıl İşlem Sempozyumu



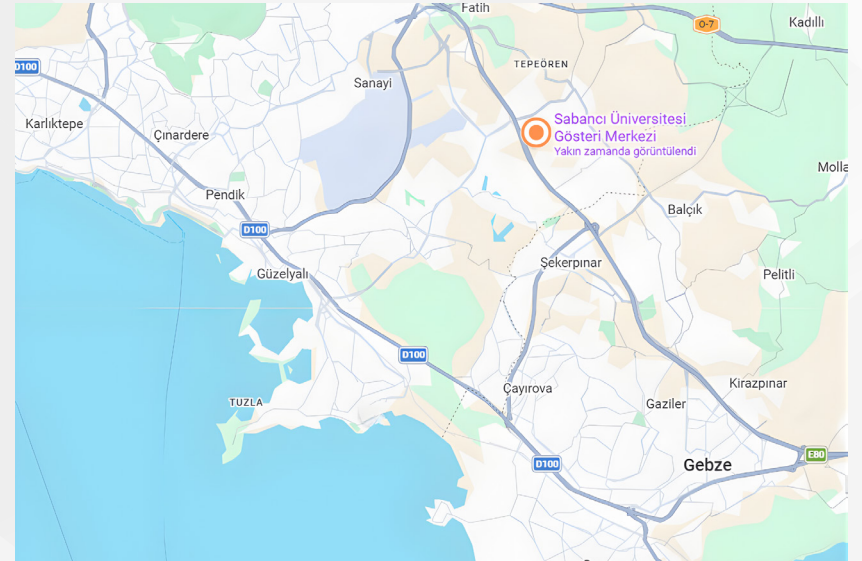
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### Gala Dinner / Gala Yemeği

Our Symposium Gala Dinner will be held at Adli Restaurant on Thursday, April 16th, starting at 7:00 PM, with our delegates in attendance.

*16 Nisan Perşembe günü akşam 19:00'dan itibaren delegelerimizle birlikte Sempozyum Gala Yemeğimiz Adli Restaurant'da gerçekleştirilecektir.*

**Note:** Only delegates of symposium can attend to this event.

**Not:** Sadece delegelerimiz bu etkinliğe katılabileceklerdir.

## GALA DINNER

### GALA YEMEĞİ



# BHTS 2026 BOSPHORUS

3<sup>rd</sup> Bosphorus International Heat Treatment Symposium 3. Boğaziçi Uluslararası Isıl İşlem Sempozyumu

16-17 April/Nisan 2026 Sabancı University Performing Arts Center, İstanbul

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Bu ücrete; Sempozyum süresince öğle yemekleri, sempozyum gala yemeği, sempozyum çantası, çay-kahve ikramları ve eşantyonlar dahildir.

This fee includes; lunches and symposium gala dinner and also symposium bag and refreshments.

Sempozyuma katılmak için Başvuru Formunun ve katılım ücreti ödeme makbuzunun Sempozyum Koordinatörlüğüne gönderilmesi gereklidir.

The participants should submit the application form and the bank receipt of the registration fee on time.

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## 3<sup>rd</sup> Bosphorus International Heat Treatment Symposium 3. Boğaziçi Uluslararası Isıl İşlem Sempozyumu

16-17 April/Nisan 2026  
Sabancı Üniversitesi Gösteri Merkezi, İstanbul



Coordinator of the Symposium / Sempozyum Koordinatörlüğü  
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